## Signature Kettle Crafted has the capability to formulate with all-natural ingredients or tailor recipes to meet strict “free from” standards, excluding more than 100 synthetic chemicals.

Acesulfame-K (acesulfame potassium)
Acetylated ester of mono
and diglycerides
Ammonium chloride Antibiotics
Artificial colors
Artificial flavors
Aspartame
Astaxanthin
Autolyzed yeast extract
Azodicarbonamide
Bentonite (acceptable in supplements)
Benzoates in food
Benzoyl alcohol
Benzoyl peroxide
SHA (butylated hydroxyanisole)
BHT (butylated hydroxytoluene) Bisulfites
Bleached flour
Bromated flour
Brominated vegetable oil (BVO) Calcium bromate
Calcium disodium EDTA
Calcium peroxide
Calcium propionate
Calcium sorbate
Calcium stearoyl-2-lactylate
Caprocaprylobehenin
Carmine
Certified colors
Cochineal
Cyclamates
Cystine (1-cysteine)
DATEM
Diglycerides
Dimethylamylamine (DMAA)
Dimethylpolysiloxane
Dioctyl sodium sulfosuccinate (DSS)
Disodium calcium EDTA
Disodium dihydrogen EDTA Disodium guanylate (GMP) Disodium succinate
EDTA-ethylenedia mine-tetra acetic acid-chelating preservative
Erythorbic acid
Ester gums
Ethanol, ethyl alcohol (except when used as a natural flavor carrier)
Ethyl vanillin
Ethylene oxide
Ethyoxyquin
FD&C colors (food dye & color)
Glycerol ester of wood rosin
Hexa-, hepta-and octa-esters of sucrose
High-fructose corn syrup
Hydrogenated/partially fats & oils
Hydroxpropyl guar gum
Methyl silicon
Methylene chloride
Modified food starch (acceptable if not chemically modified)
Monoglycerides
Monosodium glutamate (MSG) Neotame
Nitrates/nitrites
Oxystearin
Parabens
Partially hydrogenated oil Polydextrose
Potassium benzoate
Potassium bisulfate
Potassium bromate
Potassium hydroxide
Potassium metabisulfite
Potassium nitrate or nitrite
Potassium sorbate (acceptable as supplements)
Propionates (calcium and sodium)
Propyl gallate
Propylene oxide
Propylparaben
Saccharin
Simplesse
Sodium aluminum phosphate
Sodium aluminum sulfate
Sodium benzoate
Sodium bisulfate
Sodium diacetate
Sodium ferrocycanide
Sodium glutamate
Sodium metabisulfite
Sodium nitrate/nitrite
Sodium propionate
Sodium sterol lactylate
Sodium steroyl-2-lactylate
Sodium sulfite
Solvent extracted oils, as stand-alone, single-ingredient oils
Sorbic acid
Sucralose
Sucroglycerides
Sucrose polyester (Olestra, Olean)
Sulfites (Sulfur dioxide)
Tartrazine
TBHQ (tertiary butylhydroquinone) Tetrasodium EDTA
Trans fatty acids
Vanillin

SIGNATURE®
KETTLE CRAFTED